

## NATE - marketing, a.s. Chotěboř PACKAGING AND HANDLING MACHINES + KEG LINES

# **MP** - crate vashers



MP 2000 JCS Georgian Beer Company", Brewery Zedazeni", Georgia





# UTILISATION

• washing the outer surface of normally dirty crates

## THE MAIN PARTS OF THE MACHINES

- crate conveyor
- washing tunnel
- bottles conveyor
- tubs with washing liquid

Machines of the MP series are fully automatic and are produced in stainless steel design.

#### **DESCRIPTION OF THE FUNCTION**

- the process of moving the crates, the washing of crates and their exit from the machine is fully automatic
- for removal of foreign objects from the crates the crate turners are utilised:
  - screw turning of the crates turning of the crates by 180° using the helix sections in the transport plane of the crates
    - washing of turned crate and subsequent turning by 180°
  - "S" turner for turning is used the guide-section semi-circle
    - the accelerated movement of the crate in the bend and the centrifugal force causes the release of the foreign objects
    - after washing the crate is rotated by another semi-circle to its original position
- crates are washed using an intensive spray of hot washing solution
- in accordance with the performance and the degree of contamination of crates the washer is equipped with one or more washing sections
- individual sections contain separate tubs with washing liquid
- circulation of washing liquids is ensured by high-performance centrifugal pumping units
- the last washing section is rinsing
- the washer is equipped with so-called "super rinse" using drinking water
- heating of the washing liquid (60 80°C) is conducted through a steam loop with temperature regulation
- this regulation consists of a temperature sensor, a temperature regulator and a steam valve
- the constant level of washing solutions is maintained by a level sensor and poppet valve for adding water
- the important part is the filtration of washing liquids that is divided into the filtration of the coarse and the fine impurities
- above each of the tubs there is a flange for exhausting vapours originating during the washing





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## PERFORMANCE RANGE

Туре	Performance		Type of machine
MP 1000	500 - 1 000		
MP 2000	1 000 - 2 000	crates per hour	automatic
MP 3000	2 000 - 4 000		





filtration of washing liquids

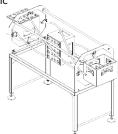


inside view



MP 2000 PepsiCo CZ s.r.o., Teplice nad Metují, Czech Republic





#### SELECTED REFERENCES

- PEPSICO CZ s.r.o., Teplice nad Metují, Czech Republic MP 2000
- Dudák Měšťanský pivovar Strakonice a.s, Czech Republic MP 2000
- PIWNICZANKA ZBNWM Sp.P., Poland MP 2000
- JCS Georgian Beer Company, "Brewery Zedazeni", Georgia MP 2000
- Marien Brunnen Erfrischungsgetränke GmbH, Germany MP 3000